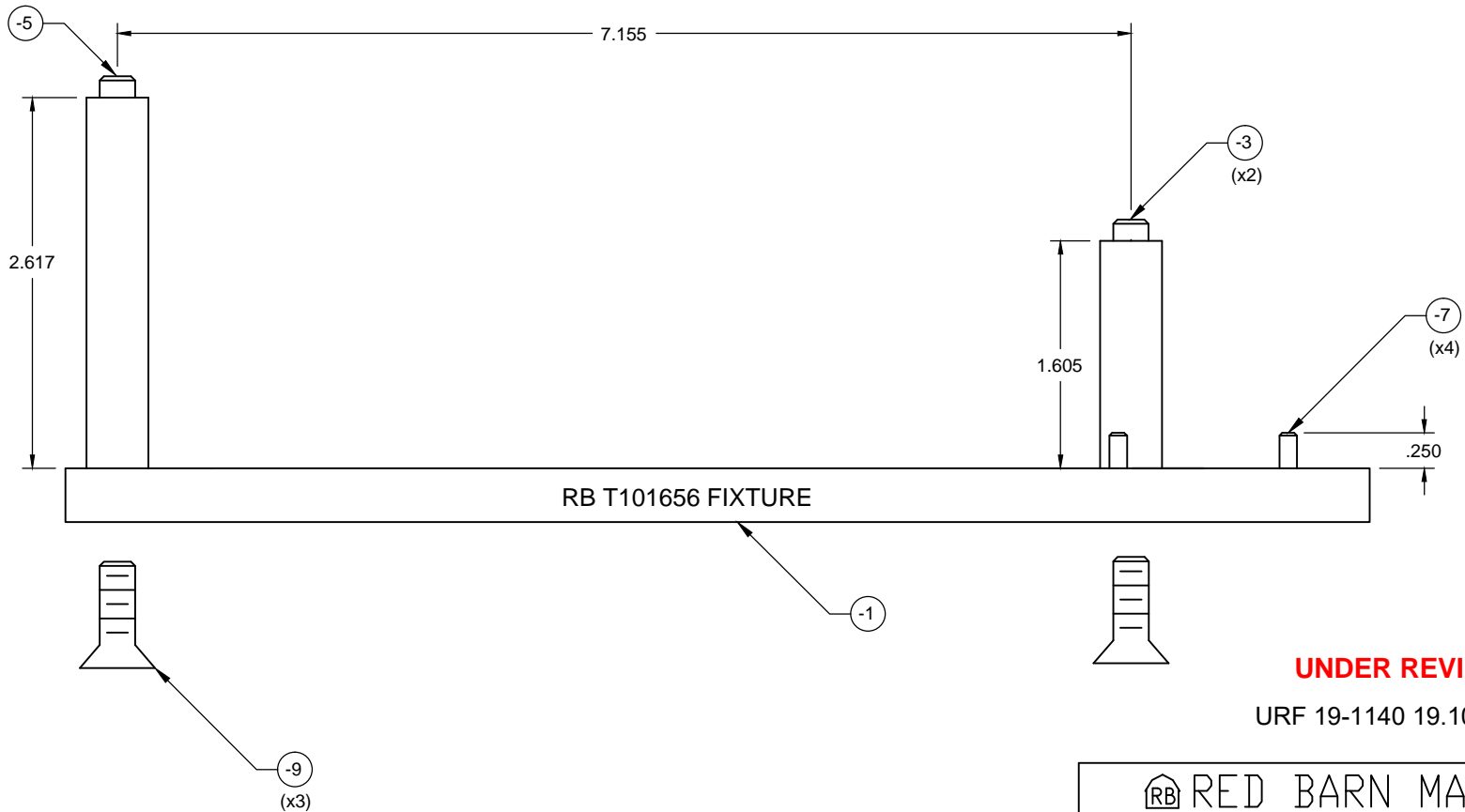


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

URF 19-1140 19.10.31 (VM)

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	PLATE	1018	3/8 x 2-1/4 x 9-3/8	2
			-3	2	BACK STAND OFF	1018	Ø7/16 x 1-7/8	3
			-5	1	FRONT STAND OFF	1018	Ø7/16 x 2-7/8	4
		B/O	-7	4	DOWEL PIN	STEEL	Ø1/8 x 3/8 MCMaster-CARR #98381A470	1
		B/O	-9	3	SOCKET HEAD CAP SCREW	STEEL	1/4-20 UNC x 3/4 MCMaster-CARR #91263A559	1

RED BARN MACHINE

TITLE

TRIM TAB GUAGE FRAME FIXTURE

DWG NO.

RB T101656 FIXTURE

REV

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES ON:  
DECIMALS .XXX ± .005  
FRACTIONS ± 1/32  
ANGLES ± 5°

METRIC REF.  
.Xmm ± .1mm  
FRACTIONS ± 1/32  
ANGLES ± 5°

DRAWN BY: CLOUGH

APPROVED: *D Weil*

HEAT TREAT FINISH

SPEC

USED ON MODEL

BELL 412

SCALE NTS

DATE 1-23-12

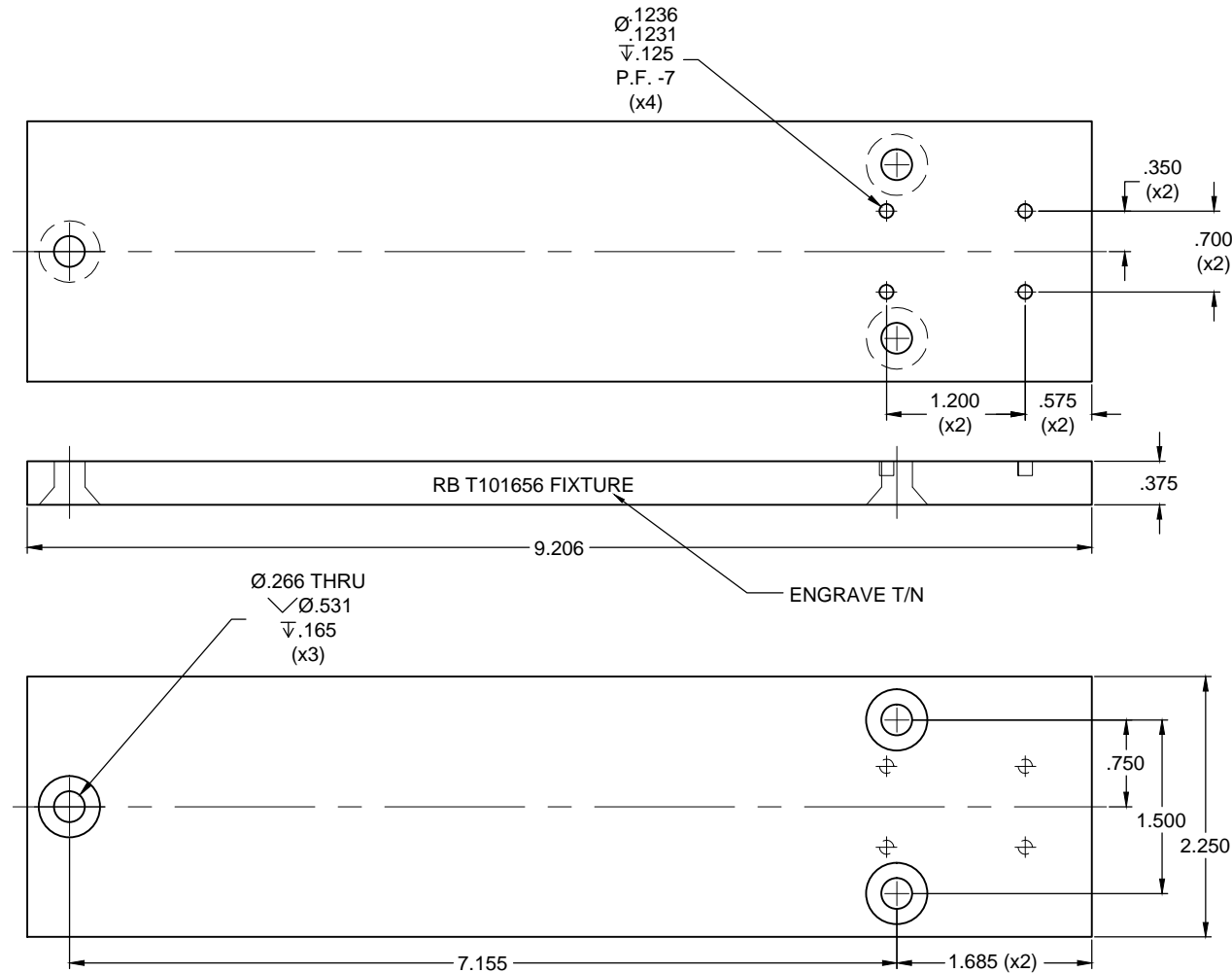
SHEET 1 of 4

ASSY #

ASSY #

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



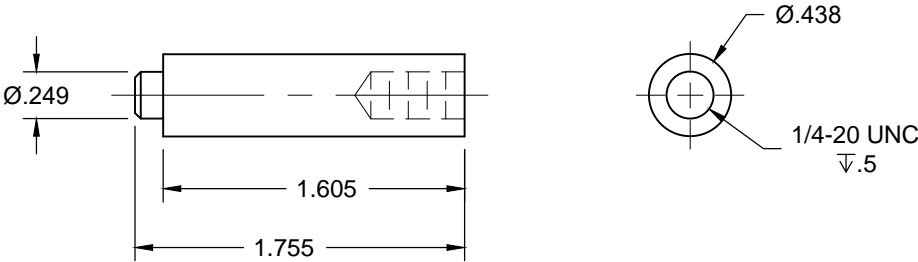
(-1)  
PLATE

**UNDER REVIEW**  
URF 19-1140 19.10.31 (VM)

<b>RED BARN MACHINE</b>	
<b>TITLE</b> TRIM TAB GAUGE FRAME FIXTURE	
<b>DWG NO.</b> RB T101656-1 FIXTURE	<b>REV</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS: .XXX $\pm$ .005 XX $\pm$ .01 X $\pm$ .1	
METRIC REF. .Xmm $\pm$ .1mm FRACTIONS $\pm$ 1/32 ANGLES $\pm$ 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC	
USED ON MODEL BELL 412	
SCALE: NTS	DATE: 1-23-12
SHEET: 2 of 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW

URF 19-1140 19.10.31 (VM)

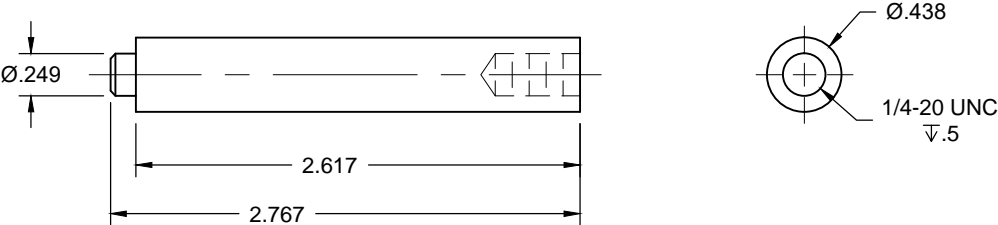
-3

BACK STAND OFF

RB RED BARN MACHINE	
TITLE TRIM TAB GUAGE FRAME FIXTURE	
DWG NO. RB T101656-3 FIXTURE	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm$ .005 METRIC REF. .XXmm $\pm$ .1mm FRACTIONS $\pm$ 1/32 ANGLES $\pm$ 5° 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL BELL 412
SCALE NTS	DATE 1-23-12 SHEET 3 of 4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)  
FRONT STAND OFF

**UNDER REVIEW**  
URF 19-1140 19.10.31 (VM)

RB RED BARN MACHINE	
TITLE TRIM TAB GUAGE FRAME FIXTURE	
DWG NO. RB T101656-5 FIXTURE	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 METRIC REF. .Xmm ± .1mm FRACTIONS XX ± .01 ANGLES X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 412
SCALE NTS	DATE 1-23-12
SHEET 4 of 4	